# TMR223B9-PROD1



### **Product**

Production Monitor TAKT time Controller

#### **Description:**

Surface Mount Count Up/Down Timer with production count/total tracking, 4-digit LED Display and Red-Yellow-Green LED's with remote Start/Stop/Reset, and TAKT time Display.

Item: TMR223B9-PROD1

**UPC:** 788581650400

EAN: 0788581650400

Stock Status: Usually in stock.

**Dimensions:** 4.5" x 4.5" x 1.25"

**Weight:** 0.72 lbs. **MSRP:** \$499.00

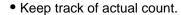
## **Specifications**

- Two RJ45 modular connectors for accessories.
- RJ11 modular connector for remote Start, Stop and Reset inputs.
- Construction: Metal enclosure, black powder coated finish.
- Power requirements: 10-18 VAC or 12-24 VDC power.
- Current consumption: 100ma.

#### **Features**

Display running or static goal.





- Display Deviation (Goal Actual).
- Display Efficiency Percent (Goal/Deviation\*100).
- Set any TAKT Time from 1 second to 99 hours.
- Display the actual time required to build an item.
- Set warning times to operate Green, Yellow and/or Red Andon indicators.
- Store up to 3 complete setups for different products on the same line.
- Add optional andon lights to indicate ahead of or behind the target times or target counts.
- Add optional beepers and/or warning indicators to alert workers and or supervisors.

#### In the Box

- TMR223B9-PROD1 Production monitoring TAKT time controller.
- RC Reference guide
- WD Wiring diagram
- M8BK003F Cable, 3ft, Cat-5
- Not Included: Wall displays, Andon lights, Beepers, Transformer.

## **Required Accessories**

WT12VAC1200MA-RA 12V AC, 1200mA transformer

## **Optional Accessories**

- DSP254B Large LED wall display
- DSP256B Large LED wall display
- DSP504B Large LED wall display
- DSP506B Large LED wall display
- RYG11ABBK Red-yellow-green indicator lamps

