

# TMR221B9-PROD1



## Product

Production Monitor TAKT time Controller

### Description:

Surface Mount Count Up/Down Timer with production count/total tracking, 4-digit LED Display and Red-Yellow-Green LED's with remote Start/Stop/Reset, and TAKT time Display.

**Item:** TMR221B9-PROD1

**UPC:** 788581650400

**EAN:** 0788581650400

**Stock Status:** Usually in stock.

**Dimensions:** 4.5" x 4.5" x 1.25"

**Weight:** 0.72 lbs.

**MSRP:** \$499.00

## Specifications

- (1) Two RJ11 modular connectors for accessories.
- (1) RJ11 modular connector for remote Start, Stop and Reset inputs.
- (1) Construction: Metal enclosure, black powder coated finish.
- (1) Power requirements: 10-18 VAC or 12-24 VDC power.
- (1) Current consumption: 100ma.

## Features

- (1) Display running or static goal.
- (1) Keep track of actual count.
- (1) Display Deviation (Goal – Actual).
- (1) Display Efficiency Percent (Goal/Deviation\*100).
- (1) Set any TAKT Time from 1 second to 99 hours.
- (1) Display the actual time required to build an item.
- (1) Set warning times to operate Green, Yellow and/or Red Andon indicators.
- (1) Store up to 3 complete setups for different products on the same line.
- (1) Add optional andon lights to indicate ahead of or behind the target times or target counts.
- (1) Add optional beepers and/or warning indicators to alert workers and or supervisors.

## Item Includes

- (1) TMR221B9-PROD1 Production monitoring TAKT time controller.
- (1) RC Reference card
- (1) WD Wiring diagram
- (1) M8BK003F Cable, 3ft, Cat-5
- (1) Not Included: Wall displays, Andon lights, Beepers, Transformer.

## Required Accessories

- (1) WT12VAC1200MA-RA 12V AC, 1200mA transformer

## Optional Accessories

- (1) DSP254B Large LED wall display
- (1) DSP256B Large LED wall display
- (1) DSP504B Large LED wall display
- (1) DSP506B Large LED wall display
- (1) RYG11ABBK Red-yellow-green indicator lamps